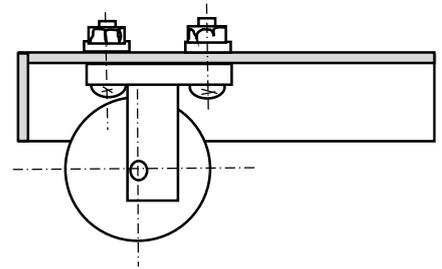


HAFCO DC-2 Dust Collector

Extra customer instructions, to be used in conjunction with factory manual supplied with machine

Re-page 4, FIG.1

4 x Casters Wheels are held on with 16 off Phillips dome head screws
M5 x 8mm long, flat washers and nuts.
To ensure Casters can swivel, put screws in from Swivel castor foot side and then washer and nut on the other side on top of stand base as shown.

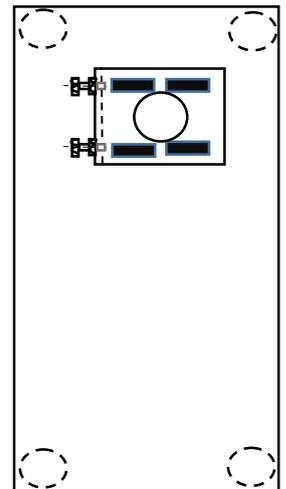


Re-page 4, FIG.2

Note; the top plate of the support upright has 2 x tapped holes in one of the bent over side edges.

Screw 2 off M6 x 25mm long hex head bolts into each hole, firstly putting an M6 nut on each bolt before screwing in.
Screw the bolt all the way in, out of the way (to be adjusted out later)
With 4 off M8 x 15mm hex head bolts and flat washers.

Fit the collector support upright with top plate with slots in at 90 deg to the sides of base as shown and the bolts just fitted, to the left as shown (top View).



Re-page 5, FIG 3 & 4

Fit Motor assembly using 4 off M8 x 20mm hex head bolts 4 off nuts and 8 off washers to the top of the upright support centralising the Collector Cyclone over the base before tightening the bolts.

Re-page 6, FIG 5 & 6

Using 6 off M6 x 15mm hex head bolts and flat washers

Fit collector cyclone assembly to Motor assembly as shown also fitting the rubber gasket supplied between the two with the ridged side of the rubber towards the Motor Assembly Tighten these 6 bolts.

Re – Not shown in Manual

Factory has supplied a top bag support hook, Fix this to the rear of the cyclone assembly behind the motor, in the taped holes provided, using 2 off M3 x 10mm long Phillips dome head screws and flat washers.

Factory has also supplied 2 off, 6mm dia steel bar supports that go from the base of the machine to each outside face each side of the cyclone assembly.

These are first secured tight at the bottom onto stand with 4 off M5 x 15mm Phillips dome head screws and flat washers.

Now fix the top of the bars to the Collector Cyclone using 2 off M5 x 15mm Phillips dome head screws flat washers and nuts
(Put washers under nuts on the inside of Cyclone)

Now go to page 10 of factory manual

And adjust the 2 x bolts on the top plate of the upright as shown in manual, Screw them out by hand until they touch the fan housing then with a spanner screw them one more full turn then lock the loose nut up to the top plate of upright to secure.

Now go back to page 8 of Factory Manual

Feed one of the steel bag clamps through the hole in the lower sleeve of the cloth bag all the way through and out the other.
Hang bag by its top loop on steel hook of collector and clamp bag around top drum.

Now pull the Plastic lower bag up under lower drum clipping it under the 3 spring clips on the side of the drum.
Put the second steel bag clamp around bag at drum ensuring it is under the tab of each spring clip before clamping it.

