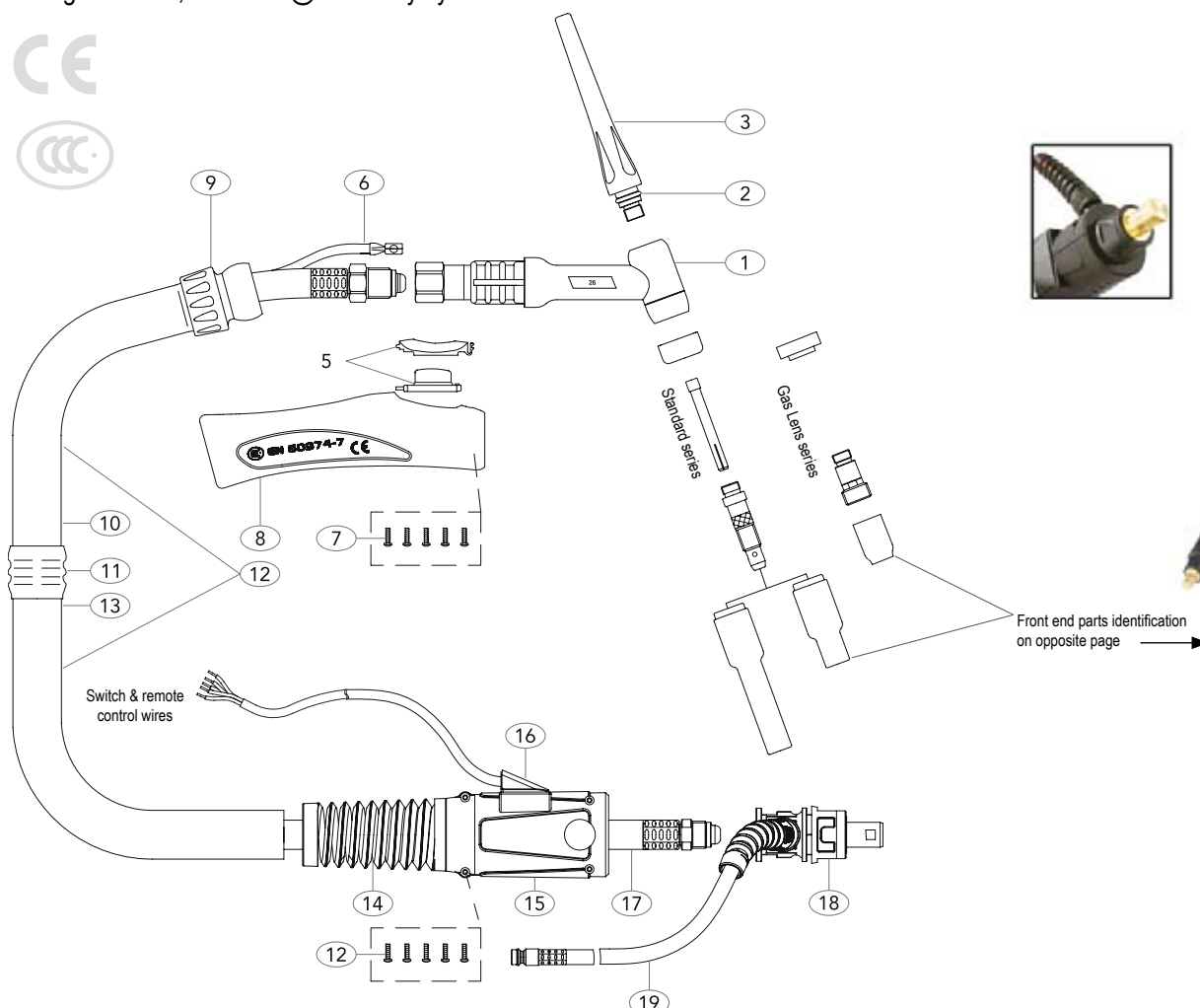


SR26V ERGO TIG TORCH

200A AIR COOLED TIG WELDING TORCH

Rating: 200A DC, 140A AC @35% duty cycle.



Torch Model

Description

Part Number

4m

8m

SR26 Suregrip Tig Torch Package c/w QF Gas Connect

SR-26-4MCP50

SR-26-8MCP50

SR-26-4MCP25

SR-26-8MCP25

Spare Parts

Part Number	Description
1 WP26	Torch head
WP26V	Torch head c/w valve
WP26F	Torch head flexible
WP26VF	Torch head flex c/w valve
WP18	Torch head water-cooled
3 57Y02	Back cap long
3a 57Y03	Medium back cap
3b 57Y04	Short back cap
8 HWP17	Torch handle

SR26V ERGO TIG TORCH

Standard Front End Parts

Part #	Description
18CG	Cup Gasket
10N22	Collet 1.0mm
10N23	Collet 1.6mm
10N24	Collet 2.4mm
10N25	Collet 3.2mm
10N30	Collet Body 1.0mm
10N31	Collet Body 1.6mm
10N32	Collet Body 2.4mm
10N28	Collet Body 3.2mm
10N50	Alumina Nozzle Ø 6mm #4
10N49	Alumina Nozzle Ø 8mm #5
10N48	Alumina Nozzle Ø 10mm #6
10N47	Alumina Nozzle Ø 11mm #7
10N46	Alumina Nozzle Ø 13mm #8
10N45	Alumina Nozzle Ø 16mm #10
10N44	Alumina Nozzle Ø 19mm #12
10N49L	Long Alumina Nozzle Ø 8mm #5L
53N48L	Long Alumina Nozzle Ø 10mm #6L
53N47L	Long Alumina Nozzle Ø 11mm #7L

Compact Gas Lens Front End Parts

Part #	Description	Part #	Description	Part #	Description
54N01	Gas Lens Gasket	45V25	Gas Lens Body 1.6mm	54N14	Gas lens ceramic 8.0mm
		45V26	Gas Lens Body 2.4mm	54N15	Gas lens ceramic 7.0mm
		45V27	Gas Lens Body 3.2mm	54N17	Gas lens ceramic 5.0mm

TR0004-16



RED
ANSI/AWS A5.12-98
ISO 6848 WT20

2% Thoriated: Best stability at medium currents, good arc starts, medium tendency to spit, medium erosion rate. Commonly used for steel and stainless steel applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

Part #	Description
TR0004-10	1.0mm x 175mm thoriated tungsten electrode 2%
TR0004-16	1.6mm x 175mm thoriated tungsten electrode 2%
TR0004-24	2.4mm x 175mm thoriated tungsten electrode 2%
TR0004-32	3.2mm x 175mm thoriated tungsten electrode 2%

TR0006-16



WHITE
ANSI/AWS A5.12 M-98
ISO 6848 WZ8

.8% Zirconiated: Balls well, handles higher current with less spitting, better arc starts and arc stability than pure tungsten
Commonly used for aluminium applications

1/16 x 7" (1.6mm x 175mm)
3/32 x 7" (2.4mm x 175mm)
1/8 x 7" (3.2mm x 175mm)

Part #	Description
TR0006-10	1.0mm x 175mm zirconiased tungsten electrode 1%
TR0006-16	1.6mm x 175mm zirconiased tungsten electrode 1%
TR0006-24	2.4mm x 175mm zirconiased tungsten electrode 1%
TR0006-32	3.2mm x 175mm zirconiased tungsten electrode 1%